



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2587
Job Sheet 185953



Part No: D2587

Job Qty: 12 ea

Part Name: Door Plug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/18

Job Tracking No:

Due Date: 11/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A1 IPP D 04.05.31 Step 2 changed KJ/JLM IPP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs		11/28/18	0.00	0.25	Waterjet - Flow		SR 11/16/18
120	QC	12 pcs		11/28/18	0.00	0.00	QC8		36
130	HandFinish	12 pcs		11/28/18	0.00	0.31	HandFinish1		DR 11/26/18
140	QC	12 pcs		11/28/18	0.00	0.00	QC3 6c7		36
150	Packaging	12 pcs		11/28/18	0.00	0.00	Packaging3 57008 80c		NOV 29 2018
160	QC21-SA	12 Ea		11/28/18	0.00	0.00	QC21		21 2-35

Part Op Descriptions: 100 - 1-Cut as per Dwg D2587

NOV 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.1920 sf (.016 ea)	100-Waterjet - Flow - 1	502479

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	0	230	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Door Slug	1.500inches ± 0.010	1.510 1.490	1,496	
2	Door Slug	0.040inches ± 0.010	0.050 0.030	0,038	

Plex 11/7/18 1:15 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :		Step #:		Disposition		MRB (QSI042) Approval	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1-813-632-5206 Email: sales@dartaero.com www.dartaerospace.com Date: 11/16/18 Container No: S128520 Part: D2587 Job No: 185953 Serial No/Batch: S128520 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's						Completed By	
						Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval			
Environment: Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		ORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence			
		☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes					
		☐ CUTTS ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter					
		☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due					
		OTHER :					